

# Hydrogen storage properties in Ti catalyzed Li–N–H system

T. Ichikawa<sup>a,\*</sup>, N. Hanada<sup>b</sup>, S. Isobe<sup>b</sup>, H.Y. Leng<sup>a</sup>, H. Fujii<sup>a</sup>

<sup>a</sup> Materials Science Center, N-BARD, Hiroshima University, 1-3-1 Kagamiyama, Higashi-Hiroshima 739-8526, Japan

<sup>b</sup> Department of Quantum Matter, ADSM, Hiroshima University, 1-3-1 Kagamiyama, Higashi-Hiroshima 739-8530, Japan

Received 31 May 2004; received in revised form 22 November 2004; accepted 29 November 2004

Available online 27 June 2005

## Abstract

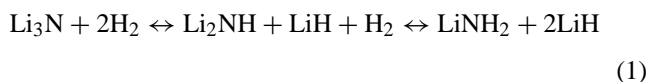
The Li–N–H system expressed by  $\text{LiNH}_2 + \text{LiH} \leftrightarrow \text{Li}_2\text{NH} + \text{H}_2$  can be expected as a promising candidate for the hydrogen storage materials because of possessing a large amount of reversible hydrogen (6.5 wt.%), a satisfactorily fast kinetics and a relatively small enthalpy change. In this work, we investigated the hydrogen storage properties of the Li–N–H system from three different points of view. Firstly, we claim that the ball milled 1:1 mixture of lithium amide ( $\text{LiNH}_2$ ) and lithium hydride ( $\text{LiH}$ ) containing a small amount (1 mol %) of titanium chloride ( $\text{TiCl}_3$ ) shows superior hydrogen storage properties; a large amount of  $\text{H}_2$  gas desorbs in the temperature range from 150 to 250 °C at a heating rate of 5 °C/min and it reveals an excellent reversibility. Secondly, we clarify that the above hydrogen desorption reaction is composed of two kinds of elementary reactions: The one is that  $2\text{LiNH}_2$  decomposes to  $\text{Li}_2\text{NH}$  and emits ammonia ( $\text{NH}_3$ ). The other is that the emitted  $\text{NH}_3$  reacts with  $\text{LiH}$  and transforms into  $\text{LiNH}_2$  and  $\text{H}_2$ , indicating that  $\text{NH}_3$  plays an important role on this  $\text{H}_2$  desorption reaction. Finally, we examined the reaction of  $\text{LiH}$  and  $\text{LiOH}$  to clarify the influence of exposing the product to air. This is because due to the fact that  $\text{LiOH}$  is easily produced by exposing  $\text{LiH}$  and  $\text{LiNH}_2$  to air. The reaction between  $\text{LiH}$  and  $\text{LiOH}$  indicated better kinetics but worse durability and an extra  $\text{H}_2$  desorption due to transforming into  $\text{Li}_2\text{O}$ .

© 2005 Elsevier B.V. All rights reserved.

**Keywords:** Hydrogen storage materials; Nanostructures; Gas–solid reactions; High-energy ball milling; Thermal analysis

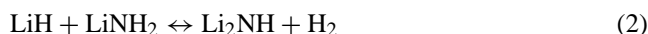
## 1. Introduction

As early as 1910, Dafert and Miklauz [1] had already reported that the reaction between  $\text{Li}_3\text{N}$  and  $\text{H}_2$  proceeded at 220–250 °C. Recently, Chen et al. [2] and Hu and Ruckenstein [3] have independently reported hydrogen storage properties of the  $\text{Li}_3\text{N}$  system. After that, much attention has been paid to this system [4–11], where the hydrogenation and dehydrogenation of  $\text{Li}_3\text{N}$  have been described by the following two consecutive reversible reactions;



Here, the enthalpy change of the first reaction in chemical formula (1) could be calculated to be  $-148 \text{ kJ/mol H}_2$ , while that of the second one  $-44.5 \text{ kJ/mol H}_2$ , respectively. Since

the small enthalpy change and possession of a large amount of hydrogen 6.5 wt.% for the latter reaction are considered to be still suitable for hydrogen storage system, we focused only on the latter reaction [5] and examined the hydrogen storage properties in details, which is expressed by the following chemical formula;



In this paper, we will discuss the catalytic effects on the hydrogen storage properties and the reversibility of the reaction (2), and also discuss the mechanism of the hydrogen desorption reaction from  $\text{LiH}$  and  $\text{LiNH}_2$  to  $\text{Li}_2\text{NH}$  and  $\text{H}_2$ . Finally, we will describe the influence of exposing the Li-based materials to air (the water vapor in air).

## 2. Experimental details

The starting materials,  $\text{LiH}$  (95%) and  $\text{LiOH}$  (98%) were purchased from Sigma-Aldrich, whereas  $\text{LiNH}_2$  (95%) from

\* Corresponding author. Tel.: +81 82 424 5744; fax: +81 82 424 7486.

E-mail address: tichi@hiroshima-u.ac.jp (T. Ichikawa).

Strem Chemicals. As additives, the dry metals Fe, Co and Ni with particle size of several tens of nanometer were purchased from Shinku-Yakin, and  $\text{TiCl}_3$  and  $\text{VCl}_3$  were from Sigma-Aldrich. All the samples were treated in a glovebox filled with purified argon by gas recycling purification system (MP-P60W, Miwa MFG CO., LTD.) to minimize the oxygen and water pollution.

To achieve nanometer-scale contact among  $\text{LiNH}_2$ ,  $\text{LiH}$  and the respective additives, and between  $\text{LiH}$  and  $\text{LiOH}$ , their mixtures were mechanically ball-milled (P7, Fritsch) at 400 rpm under a hydrogen atmosphere of 1 MPa (99.9999%) at room temperature for 2 h. For the milling treatment, the mixed powders of  $\sim 300$  mg and 20 pieces of steel balls with a diameter of 7 mm were brought into a Cr steel pot. After the ball-milling of the mixed powders, the products were examined by thermal desorption mass spectroscopy measurements (TDMS; M-QA200TS, Anelva) with the increase of temperature from  $\sim 25$  to  $400^\circ\text{C}$  at a heating rate of  $5^\circ\text{C}/\text{min}$ . This equipment is especially designed and built up for using it inside the glovebox filled with purified argon, which permitted simultaneously performing the TDMS measurement, thermogravimetry and differential thermal analysis (TG and DTA; TG8120, Rigaku) without exposing the samples to air at all.

To proceed the solid–gas reaction of  $\text{LiH}$  and  $\text{NH}_3$ , we performed the milling treatment for  $\text{LiH}$  under a  $\text{NH}_3$  gas atmosphere of 0.4 MPa. After the treatment, the  $\text{H}_2$  component in the milling vessel was monitored by gas chromatography (GC; GC8AIT, Shimadzu).

The identification of phases in the samples was examined by X-ray powder diffraction method with  $\text{Cu K}\alpha$  radiation (XRD; RINT-2100, Rigaku).

### 3. Results and discussions

First of all, we examined the catalytic effects on hydrogen desorption properties of ball milled mixtures with 1:1 molar ratio of  $\text{LiNH}_2$  and  $\text{LiH}$ . As effective catalysts for improving the reaction rate, a small amount (1 mol %) of Ni, Fe and Co nanometer sized particles and titanium and vanadium chlorides ( $\text{TiCl}_3$  and  $\text{VCl}_3$ ) with particle size of micron meter were added to the mixtures before the ball milling. It is well-known that the former metal elements can act as a catalyst for the hydrogen molecule dissociation and the latter two chlorides can act as an excellent catalyst in the alanate system [12].

Fig. 1 shows the  $\text{H}_2$  desorption and the  $\text{NH}_3$  emission profiles (TDMS) of the mixtures containing the respective additives. We can notice that the mixtures doped with  $\text{TiCl}_3$  and  $\text{VCl}_3$  show very sharp and symmetrical hydrogen desorption curves in the temperature range from 150 to  $280^\circ\text{C}$ . This indicates that the additives  $\text{TiCl}_3$  and  $\text{VCl}_3$  really act as an excellent catalyst in improving the reaction rate. Furthermore, it is noteworthy that no  $\text{NH}_3$  gas emission was detected in the TDMS measurement up to  $400^\circ\text{C}$  within our exper-

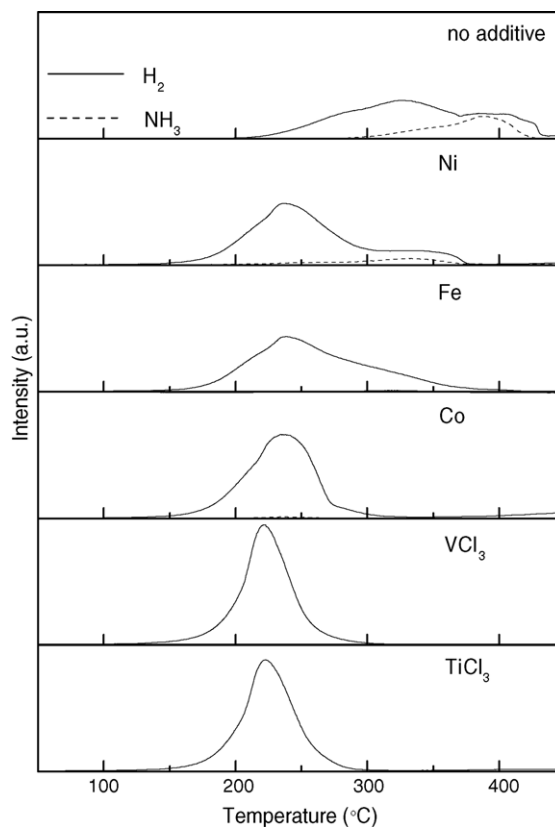
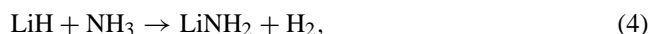
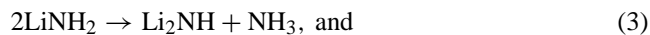


Fig. 1. Thermal desorption spectra of  $\text{H}_2$  and  $\text{NH}_3$  of the ball milled mixtures of 1:1  $\text{LiNH}_2$  and  $\text{LiH}$ , in which a small amount (1 mol %) of Ni, Fe and Co nanometer sized metals, and  $\text{VCl}_3$  and  $\text{TiCl}_3$  are added as additives before milling.

imental accuracy. These results indicate that all  $\text{LiNH}_2$  has been consumed as a result of complete reaction with  $\text{LiH}$  and transformation into  $\text{Li}_2\text{NH}$ .

On the other hand, for nano-particle Ni, Co or Fe additives, a little emission of  $\text{NH}_3$  is observed above  $\sim 300^\circ\text{C}$  as shown in Fig. 1. This result indicates that the reaction rate is so low that a small amount of  $\text{LiNH}_2$  remains unreacted up to  $300^\circ\text{C}$  and starts to decompose into  $\text{Li}_2\text{NH}$  emitting  $\text{NH}_3$  over  $300^\circ\text{C}$ . From this fact, we suppose that the  $\text{NH}_3$  emission plays an important role on the  $\text{H}_2$  desorption reaction (2), because the  $\text{H}_2$  desorption actually synchronizes with the  $\text{NH}_3$  emission as is evident from Fig. 1. As a result of deep consideration, we could assume suitable elementary reactions for the reaction (2) as follows:



where the enthalpy change of reaction (3) and (4) could be calculated to  $+84\text{ kJ/mol NH}_3$  and  $-42\text{ kJ/mol H}_2$ , respectively. The progress of the former reaction is confirmed around  $380^\circ\text{C}$  as is evident from Fig. 1. On the other hand, since the latter reaction would be exothermic, it might proceed even at room temperature by exposing  $\text{LiH}$  to a  $\text{NH}_3$  gas atmosphere. For the acceleration of this reaction,

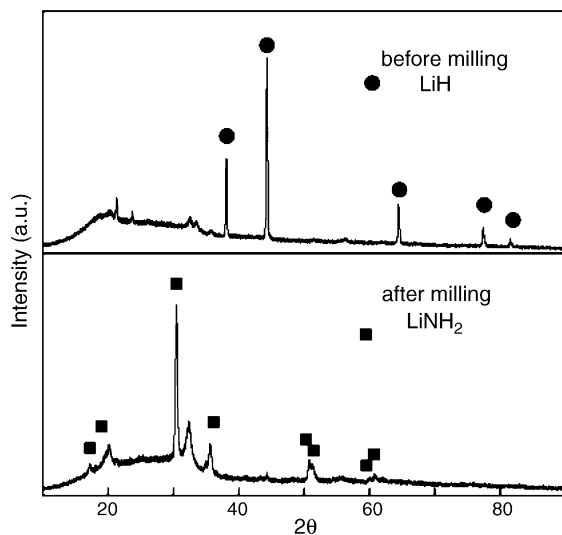
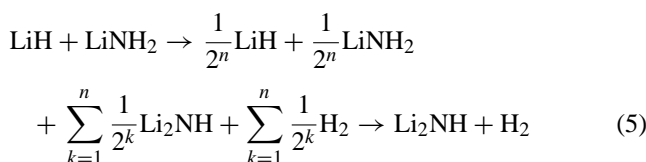


Fig. 2. X-ray diffraction patterns before and after ball milling LiH under the  $\text{NH}_3$  gas atmosphere for 30 min at room temperature. We can see that  $\text{LiNH}_2$  was produced after LiH had reacted with  $\text{NH}_3$  by ball milling.

the ball milling treatment for the LiH powder was performed for 30 min under a  $\text{NH}_3$  gas atmosphere of 0.4 MPa. The gas chromatography (GC) analysis for remaining gases in the milling vessel indicated that about 70% of  $\text{NH}_3$  reacted with LiH and changed to  $\text{H}_2$ . In Fig. 2 the XRD-patterns of the products are shown before and after the ball milling. We can recognize that the above two elementary reactions are really essential for the hydrogen storage reaction (2). The elementary reactions (3) and (4) have been partly discussed by Hu and Ruckenstein [3], in which they claimed that the reaction (4) was so fast that the  $\text{NH}_3$  formation was suppressed during the hydrogenation of  $\text{Li}_3\text{N}$  and the  $\text{NH}_3$  emission was also suppressed during the dehydrogenation process.

According to the above two-step elementary reactions model mediated by  $\text{NH}_3$ , the hydrogen desorption reaction (2) can be expressed as follows;



This indicates that: At the first step  $\text{LiNH}_2$  decomposes into  $\text{Li}_2\text{NH}/2$  and  $\text{NH}_3/2$ , and then the emitting  $\text{NH}_3/2$  quickly reacts with  $\text{LiH}/2$ , transforming into  $\text{LiNH}_2/2$  and  $\text{H}_2/2$ . At the next step, the product  $\text{LiNH}_2/2$  decomposes into  $\text{Li}_2\text{NH}/4$  and  $\text{NH}_3/4$ , and then  $\text{NH}_3/4 + \text{LiH}/4$  transform into  $\text{LiNH}_2/4 + \text{H}_2/4$ , and such successive step reactions continue until  $\text{LiNH}_2$  and  $\text{LiH}$  completely transform into  $\text{Li}_2\text{NH}$  and  $\text{H}_2$ . These successive reactions might be realized even at low temperature through the close contact among  $\text{LiNH}_2$ ,  $\text{LiH}$  and  $\text{TiCl}_3$  in a nanometer scale which produced by ball milling.

Next, we examined the reversibility of the product with a small amount (1 mol %) of  $\text{TiCl}_3$  as a catalyst. The reversibility was tested through the following cyclic processes: the first

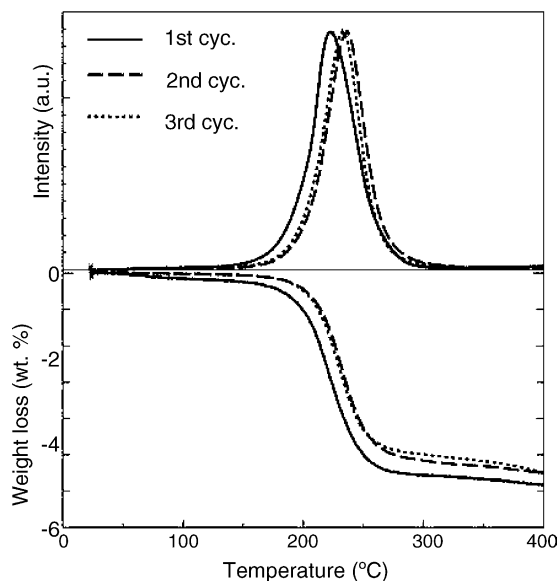


Fig. 3. Thermal desorption spectra of the  $\text{H}_2$  gas and corresponding weight loss of the 1:1 mixture of  $\text{LiNH}_2$  and  $\text{LiH}$  catalyzed with  $\text{TiCl}_3$  which were mixed by ball milling. The solid, dashed and dotted lines correspond to the first, second and third cycles, respectively.

dehydrogenation from the mixture was performed by holding the sample at  $220^\circ\text{C}$  for 12 h under high vacuum, and then the hydrogenation was performed under a pure hydrogen gas up to 3 MPa at  $180^\circ\text{C}$  for 12 h. After these hydrogen desorbing/absorbing cycles, we examined the hydrogen desorption properties by the TG and TDMS equipment. The results obtained are shown in Fig. 3. The amount of desorbed hydrogen slightly decreases after the 2nd cycle, indicating that a small amount of stable materials, that is  $\text{Li}_2\text{O}$  or  $\text{LiCl}$ , might be generated during the first heating process. However, since the effective hydrogen capacity is still higher than 5 wt.% after the initial dehydrogenation process and the reaction rate has almost not changed between the 2nd and 3rd cycles, we can say that the reversibility should be essentially good.

What we have mentioned above is concerned with the hydrogen storage properties under the clean condition with an ideal inert gas atmosphere, such as almost no water vapor and no oxygen partial pressure. On the other hand, it is of interest to investigate the influence of exposing the product to air, especially a low vapor pressure of water. In principle, both of  $\text{LiH}$  and  $\text{LiNH}_2$  react with water vapor and transform into  $\text{LiOH}$  desorbing  $\text{H}_2$  or  $\text{NH}_3$  at room temperature if the product would be exposed to the air. Therefore, if the products exposed to air are heated up for hydrogen release, the host  $\text{LiH}$  and the created  $\text{LiOH}$  would react with each other to form  $\text{Li}_2\text{O}$  and release excess  $\text{H}_2$  gas in addition to the desorption of  $\text{H}_2$  due to the reaction (2). As is evident from Fig. 4, the  $\text{H}_2$  desorption due to this reaction occurs from room temperature since the reaction from  $\text{LiH}$  and  $\text{LiOH}$  to  $\text{Li}_2\text{O}$  and  $\text{H}_2$  would be exothermic ( $-22.5 \text{ kJ/mol H}_2$ ). Thus, we claim that the  $\text{H}_2$  desorption from Li-Based materials under dirty condition, such as the exposure of the product to air, occur with less

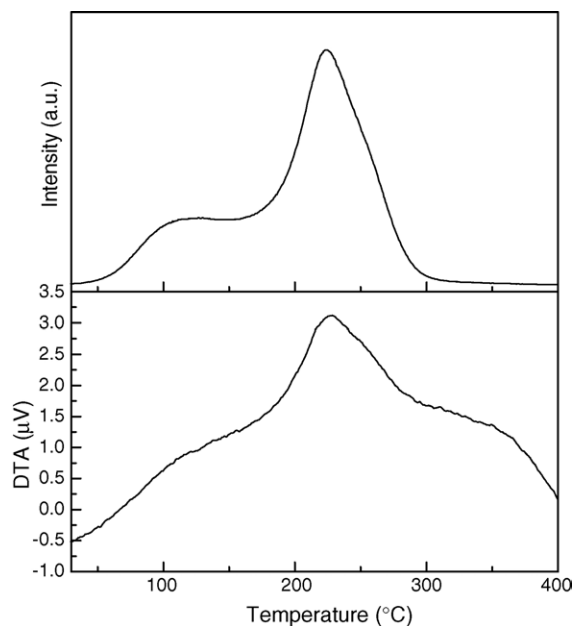


Fig. 4. Thermal desorption spectrum of the H<sub>2</sub> gas and corresponding differential thermal analysis of the 1:1 mixture of LiOH and LiH which were mixed by ball milling.

durability but, apparently, better kinetics and an extra H<sub>2</sub> desorption.

#### 4. Conclusion

We examined the catalytic effects on hydrogen desorption properties of ball milled mixture with 1:1 molar ratio of LiNH<sub>2</sub> and LiH with a small amount (1 mol %) of additives, such as the Fe, Co, Ni metal nano-particles, and Ti and V chlorides. The product containing 1 mol % TiCl<sub>3</sub> shows the best hydrogen desorption properties among all the trials; ~5.5 to 6 wt.% of hydrogen was desorbed in 150 ~ 250 °C with a relatively high reaction rate. The reversibility was also essentially good because the effective hydrogen capacity was still higher than 5 wt.% until at least 3rd cycles and the reaction rate did almost not changed until 3rd cycles.

The hydrogen desorption reaction from the product was clarified to be composed of two elementary reactions mediated by NH<sub>3</sub>. Particularly the reaction between NH<sub>3</sub> and LiH could play an important role on the hydrogen storage reaction (2). Finally, we discussed the influence of exposing the product to air, especially, a water vapor. The results indicated that the exposure of the product to air led to not only worse durability but also an extra H<sub>2</sub> desorption.

#### Acknowledgements

This work was supported by the Grant-in-Aid for COE Research (No. 13CE2002) of the Ministry of Education, Sciences and Culture of Japan and by the project "Development for Safe Utilization and Infrastructure of Hydrogen Industrial Technology" in NEDO, Japan. The authors gratefully acknowledge Mr. T. Kubokawa, Mr. K. Tokoyoda and Mr. K. Okamoto, Research and Development Center, Taiheiyo Cement Corporation, for the useful discussion. They gratefully thank Miss E. Gomibuchi, Mr. K. Nabeta, Mr. K. Kimura, Mr. T. Nakagawa and Mr. S. Hino for their help in our laboratory.

#### References

- [1] F.W. Dafert, R. Miklaur, *Monatsh. Chem.* 31 (1910) 981.
- [2] P. Chen, Z. Xiong, J. Luo, J. Lin, K.L. Tan, *Nature* 420 (2002) 302.
- [3] Y.H. Hu, E. Ruckenstein, *Ind. Eng. Chem. Res* 42 (2003) 5135.
- [4] P. Chen, Z. Xiong, J. Luo, J. Lin, K.L. Tan, *J. Phys. Chem. B* 420 (2003) 5135.
- [5] T. Ichikawa, S. Isobe, N. Hanada, H. Fujii, *J. Alloys Comp.* 365 (2004) 271.
- [6] Y. Nakamori, S. Orimo, *Mat. Sci. Eng. B108* (2004) 48.
- [7] Y. Nakamori, S. Orimo, *J. Alloys Comp.* 370 (2004) 271.
- [8] Y. Nakamori, T. Yamagishi, M. Yokoyama, S. Orimo, *J. Alloys Comp.* 377 (2004) L1.
- [9] T. Ichikawa, N. Hanada, S. Isobe, H.Y. Leng, H. Fujii, *J. Phys. Chem. B* 108 (2004) 7887.
- [10] H.Y. Leng, T. Ichikawa, S. Hino, N. Hanada, S. Isobe, H. Fujii, submitted in *J. Phys. Chem. B*.
- [11] H.Y. Leng, T. Ichikawa, N. Hanada, S. Isobe, H. Fujii, submitted in *J. Phys. Chem. A*.
- [12] D. Blanchard, H.W. Brinks, B.C. Hauback, P. Norby, *Mat. Sci. Eng. B108* (2004) 54.